

证券代码: 831122
stock exchange code



福建永信数控科技股份有限公司
FUJIAN YONTHIN DIGITAL CONTROL TECHNOLOGY CO.,LTD

—— Since 1989, the stock exchange listed company



公众号



Website

福建永信数控科技股份有限公司
FUJIAN YONTHIN DIGITAL CONTROL TECHNOLOGY CO.,LTD
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國家著名針織縫制及電腦刺繡設備制造企業
**PROFESSIONAL MANUFACTURER
OF CIRCULAR KNITTING MACHINE
& COMPUTERIZED EMBROIDERY MACHINE**



www.yonthin.com

COMPANY BRIEF

• FUJIAN YONTHIN DIGITAL CONTROL TECHNOLOGY CO., LTD. is a national high-tech enterprise that integrates production, learning, and research. The company was established in 1989 and listed on the China Stock Exchange Market in August 2014 with the code 831122. It currently occupies 8 workshops with nearly 65,000 square meters and over 300 staff. The company mainly specializes in the research and production of circular knitting machine and embroidery machine. Its products include single jersey machine, terry machine, double jersey (interlock) machine, rib machine, open width machine and jacquard machine, which are sold in over 50 countries and regions worldwide, and are widely used in clothing, shoes, bags, umbrellas, home textiles, crafts, and other fields.

• After more than 30 years of development, the company holds more than twenty invention patents, over a hundred utility model patents, and computer software copyrights. Yonthin's R&D department is innovation-driven and boasts a technical team comprising over 20 engineers and 80 technicians. New ways of knitting and higher performance design on mechanical were always firstly tested in the R&D center of Yonthin and then implement in the actual production. Moreover, Yonthin also has a comprehensive high-tech facilities to support research and production. More than 50 sets of digital control equipment including NC turning, NC milling, NC grinding were used to produce parts such as knitting hearts, cams, cylinders, which makes Yonthin machines the most accuracy in quality and highest in performance for production.

• The company established a long-term technical collaboration with institutions such as Xiamen University and Fuzhou University. These partnerships accelerate the innovation process, ensuring that our mechanical equipment aligns seamlessly with market demands.

• In summary, Yonthin is a forward-thinking and innovative company dedicated to making knitting simple. With a strong commitment to our valued customers, we continuously strive for excellence and aim to improve and enhance the innovation of circular knitting machines. Our dedicated team, state-of-the-art facilities, and unwavering dedication to quality position us as a leader in the knitting machine industry. We look forward to the opportunity to collaborate with you and contribute to your success.

公司简介

- 福建永信数控科技股份有限公司是一家集產、學、研為一體的國家高新技術企業。公司成立於1989年，於2014年8月在中國證券交易所挂牌上市，股票代碼為831122。目前，公司占地面積近6.5萬平方米，擁有8個車間，員工超過300人。公司主要專注於針織大圓機和電腦刺繡機的研究和生產。其產品銷售遍布全球50多個國家和地區，廣泛應用於服裝、鞋業、箱包、傘業、家紡、工藝品等領域。
- 在超過30年的發展歷程中，公司擁有二十餘項發明專利、百餘項實用新型專利和計算機軟件著作權。永信以創新為驅動的研發部門擁有由20多名工程師和80名技術員組成的技術團隊。新的針織方式和更高性能的機械設計總是首先在永信的研發中心進行測試，然後才在實際生產中實施。此外，永信還擁有一套完備的高科技設施來支持研究和生產。包括數控車床、數控銑床、數控NC等50多套數控設備，用於生產針織心臟、凸輪、圓筒等零部件，使永信機器在質量精度和生產性能方面達到最高水平。
- 公司與廈門大學和福州大學等機構建立了長期的技術合作關係。這些合作伙伴關係加速了創新過程，確保我們的機械設備與市場需求緊密契合。
- 總之，永信是一家具有前瞻性和創新精神的公司，致力於簡化針織技術。我們對尊貴客戶充滿堅定的承諾，不斷追求卓越，旨在改進和提升圓機針織機的創新。我們充滿奉獻精神的團隊、先進的設施以及對質量的不懈追求，將我們定位為針織機領域的領導者。我們期待與您合作的機會，並為您的成功做出貢獻。





「 FAITH
INNOVATION
WIN-WIN 誠信 創新 雙贏 」

Technology.Equipment 技术.设备

多年以來，永信用最認真的態度和最專業的技術致力於針織機械的研發及製造。永信品牌針織機行銷全球50幾個國家和地區，獲得客戶的一致好評。誠信經營，服務客戶，根據客戶的需求及實際需要為客戶創造價值，一直是永信公司的追求。

YONTHIN company focus on knitting machine innovation and manufacturing for over 30 years with a professional heart and technology. YONTHIN brand already well known in more than 50 countries and areas with famous reputation by his faithful management and best after-sale service. Creating value for our clients and friends is our forever pursue.



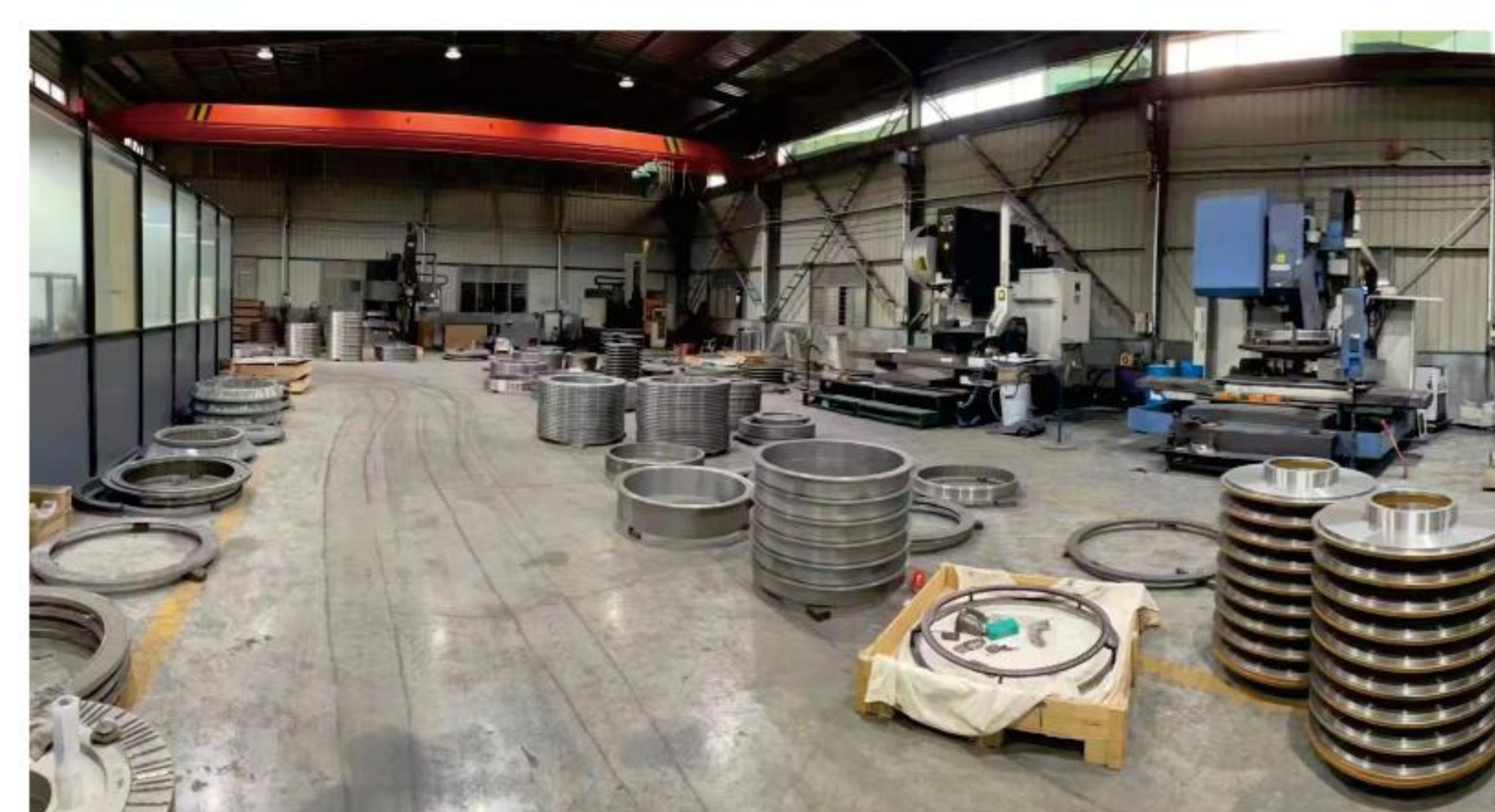
先進的生產製造設備
Advanced equipment support

出類拔萃的專業人才
Outstanding engineers for knitting machine



先進的生產技術
Advanced technology and managemet

嚴格品近及質量管理
High standard quality control and inspection





高速單面針織圓機
HIGH SPEED SINGLE JERSEY KNITTING MACHINE

機臺簡介 BRIEF

- 單面針織大圓機，每英寸3路/3.2路/4路/6路喂紗
 - 三角座針筒為4跑道針筒
 - 互換性強，祇需更換部份部件，即可將單面機轉換成毛巾機或衛衣機
 - 可用于生產絲光棉，滌蓋棉，彩條布，萊瓜布，單、雙珠網眼布，四面彈，魚鱗小毛圈+氨綸，氨綸汗布等
 - 產品用于汗衫，T恤，運動裝，瑜伽服，泳衣等
- Single jersey circular knitting machine with 3 feeders/3.2feeders/4 feeders/6 feeders per diametrical inch
 - Cam box design to receive up to 4 cam tracks on the cylinder
 - Single jersey machine can be converted to terry or fleece machine by changing some parts
 - The machine allows to produce mercerized cotton,polyester cover cotton, striped fabric,scouring pads, pique fabric,lacoste fabric fabric, elastic cloth,scale loop + spandex, spandex single jersey, etc.
 - Products are used for vest, T-shirt,sportswear,yoga suit and swimming suit etc.

技術規格 TECHNICAL DATA

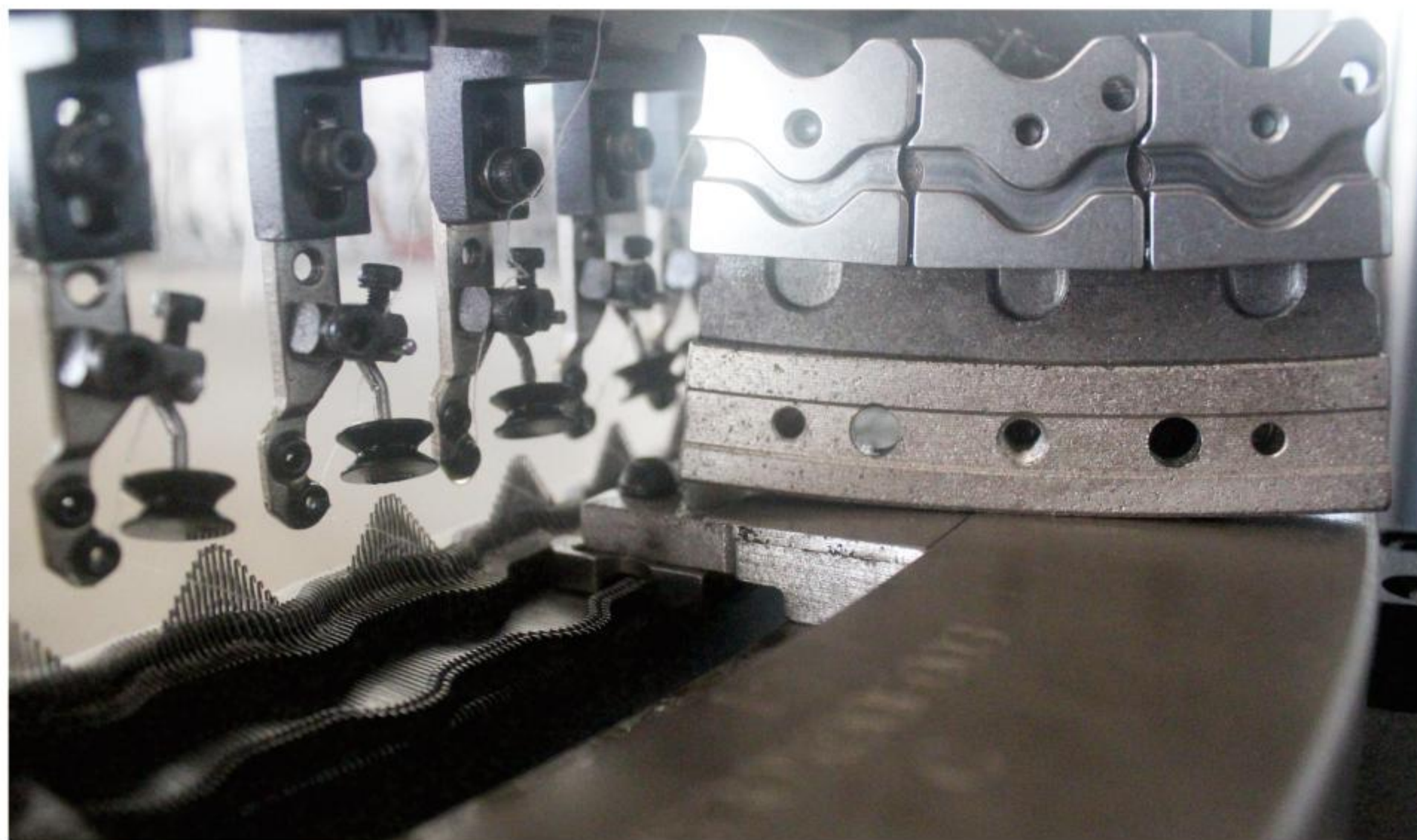
筒徑 Diameters	路數 Feeders	針距 Gauge	轉速RPM
4"-44"/1英寸3路	4"-44"/3 feeders per inch	12F-132F	18-40 R.P.M
13"-44"/1英寸3.2路	13"-44"/3.2 feeders per inch	42F-140F	
13"-44"/1英寸4路	13"-44"/4feeders per inch	52F-176F	
30"-44"/1英寸6路	30"-44"/6feeders per inch	180F-264F	

标准配备 Standard Equipment

- 積極式送紗裝置
Positive Feeding Units
- 自動噴霧式加油裝置
Automatic Lubrication Device
- 斷紗自停和壞針自停裝置
Needle And Fabric Detector
- 卷布系統
Take Down System
- 自動除塵裝置
Automatic Cleaning Device
- 紗架系統
Yarn Creel System

选配装置 Optional Equipment

- 氨綸準備裝置
Lycra Attachmennt
- 氨綸送紗裝置
Lycra Feeding Units
- 擺布疊布裝置
Folding Device
- 紗綫輸入測量裝置
Yarn Input Measuring Device
- 開幅機架
Open Width Frame
- 中調系統
Central Stitch System



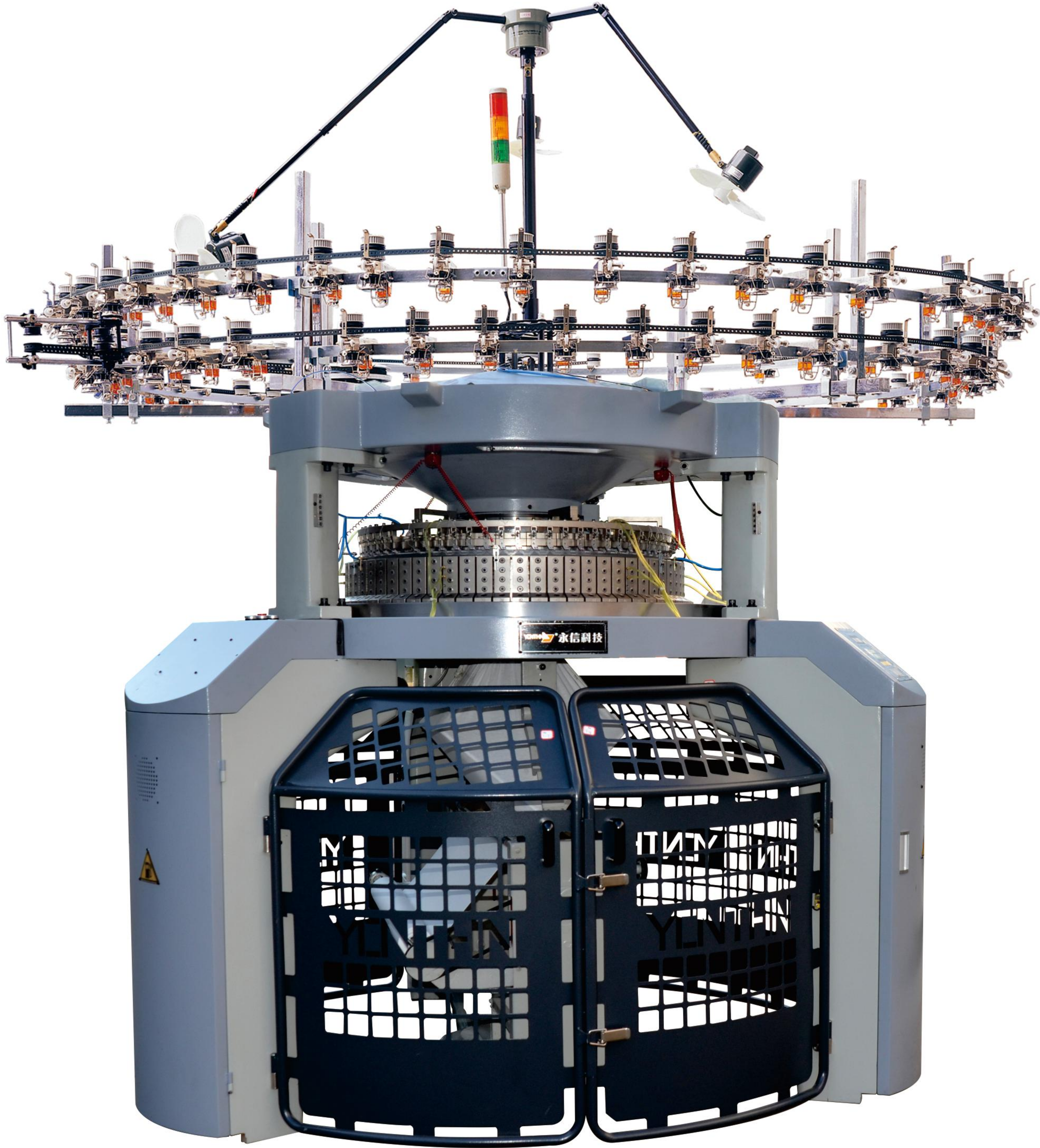
ISO 9001國際認證



歐洲CE認證



高新技術企業



雙面/羅紋針織圓機
HIGH SPEED DOUBLE JERSEY/RIB KNITTING MACHINE

機臺簡介 BRIEF

- 双面罗纹针织大圆机，每英寸2路/2.1路/2.4路/2.8路/3.2路喂纱
- Multi-functional double jersey rib circular knitting machine with 2feeders/2.1 feeders/2.4 feeders/2.8 feeders/3.2 feeders per diametrical inch
- 三角座针筒为4跑道针盘为2跑道
- Cam box design to receive up to 4 tracks on the cylinder and 2 tracks on dial
- 可用于生产双面布、组织布、网眼布、三明治健康布、罗马布或其他罗纹面料
- The machine allows to produce double jersey fabric, mesh fabric, sandwich fabric or rib fabrice etc

技術規格 TECHNICAL DATA

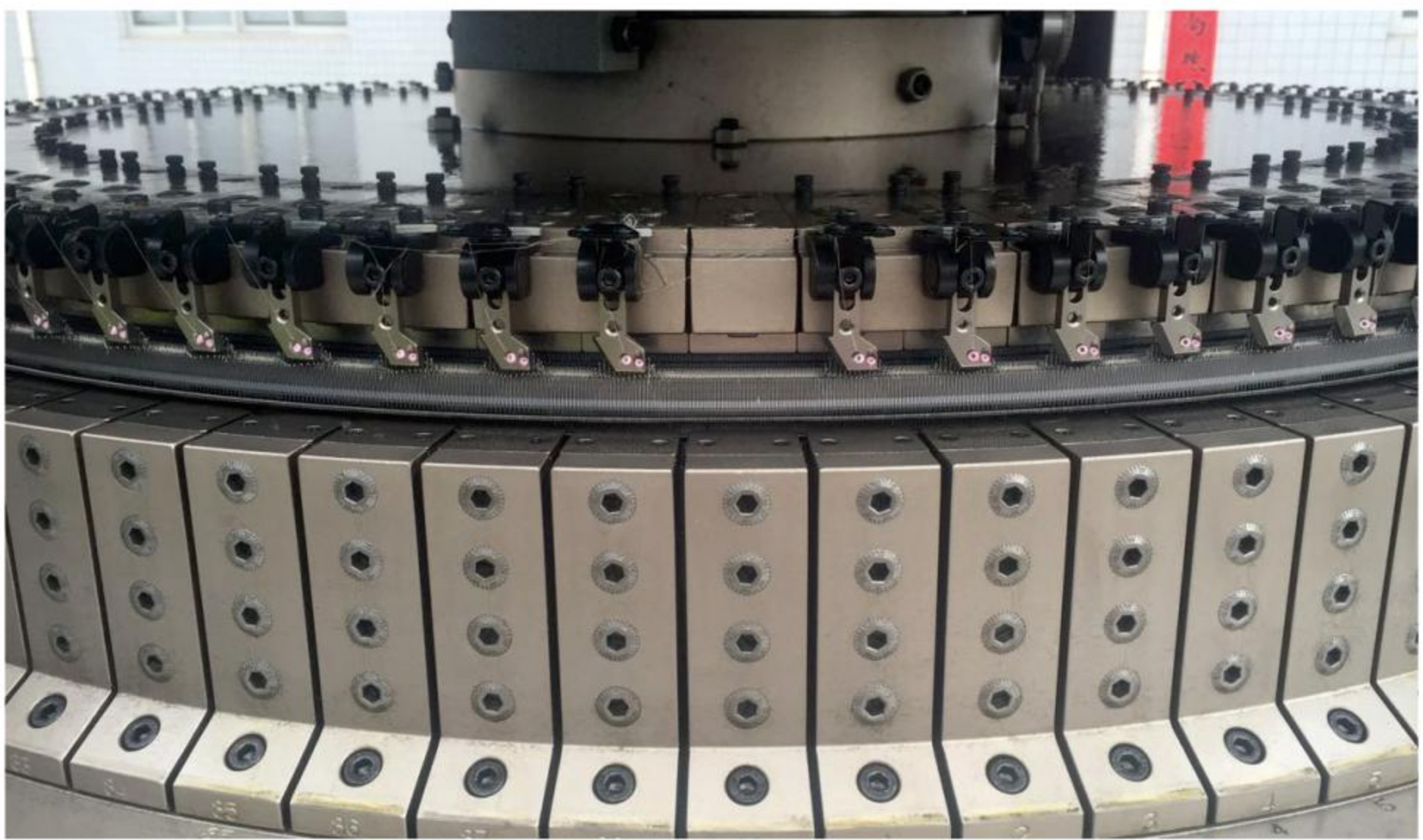
筒徑 Diameters		路數 Feeders	針距 Gauge	轉速RPM
25"-44"/1英寸2路	25"-44"/2 feeders per inch	50F-88F	16G-42G	15-30 R.P.M
25"-44"/1英寸2.1路	25"-44"/2.1feeders per inch	52F-94F		
25"-44"/1英寸2.4路	25"-44"/2.4 feeders per inch	60F-106F		
25"-44"/1英寸2.8路	30"-44"/2.8 feeders per inch	70F-122F		
30"-44"/1英寸3.2路	30"-44"/3.2 feeders per inch	96F-108F		

標準配備 Standard Equipment

- 积极式送纱装置
Positive Feeding Units
- 自动喷雾式加油装置
Automatic Lubrication Device
- 卷布系统
Take Down System
- 自动除尘装置
Automatic Cleaning Device
- 纱架系统
Yarn Creel System

選配裝置 Optional Equipment

- 氨綸準備裝置
Lycra Attachmennt
- 氨綸送紗裝置
Lycra Feeding Units
- 擺布疊布裝置
Folding Device
- 紗綫輸入測量裝置
Yarn Input Measuring Device
- 開幅機架
Open Width Frame
- 中調系統
Central Stitch System



ISO 9001国际认证



歐洲CE認證



高新技術企業



高速小尺寸單/雙面針織機
HIGH SPEED SMALL SIZE SINGLE/DOUBLE JERSEY KNITTING MACHINE

機臺簡介 BRIEF

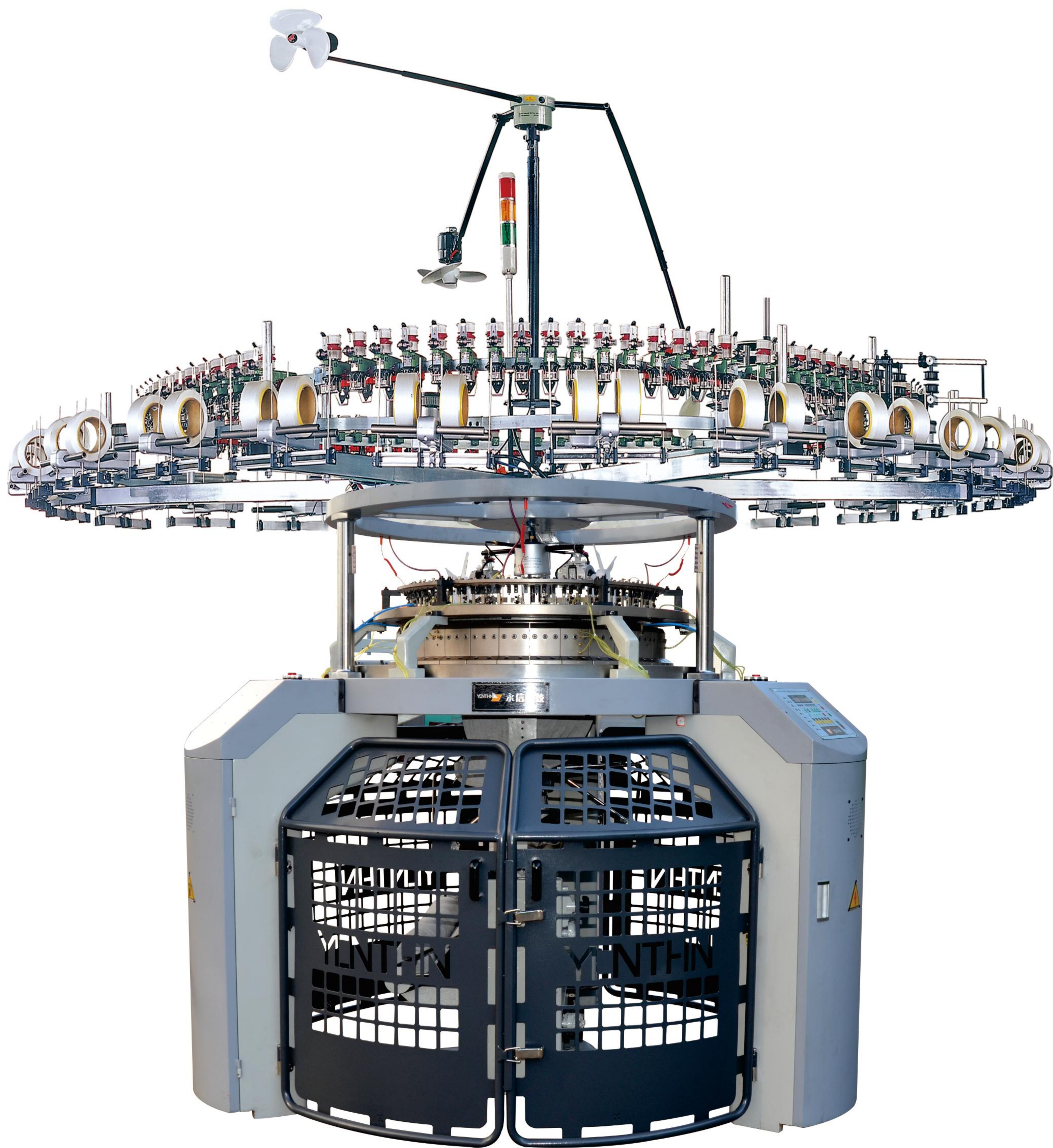
此機型利用電腦控制，按圖案要求選擇沉降片進出形成提花毛巾織物。花形範圍不受限制，操作簡單易學。電腦系統及選針器壽命長，耐用度高，加上永信公司高精度的機架平穩的轉動，使該機型運轉精度高，故障率低。生產出的提花毛巾織物手感軟件，立體感強。該機器廣泛應用於生產裝飾、衛衣服飾、童裝、時裝等領域。

The frame of machine combines the knitting principle with human engineering. The outline is pretty and it's firm and reliable. It adopts good cast iron, long natural timing effect and artificial timing effect, which prevents the parts from deforming. Special driving system makes the machine run more stably. Main plate and gear of main plate adopt oil-soaking and imported high-class lubricating oil so that the running noise is small and driving gear is durable. All cams and cam box are made of imported Japan alloy steel, engraved and abraded by CNC processing center which makes the needle track smooth, and the needle would be fluent and durable when the machine runs at high speed. New type designed center system has tight construction and stably going up and down, which makes the fabric weight adjusted precisely and simply. Lycra device is available for the machine to produce all kinds of shirts, T-shirts, underwear, swimming wears etc.

技術規格 TECHNICAL DATA

型號 Model	筒徑 (寸) Dia(inch)	針距 Gauge	喂紗口數 Gauge	可用原材料 Applicable yarn materials
YX-HS-MN	9-22	18G-28G	27F-66F	棉、合成纤维、混纺、丝绸或人造羊毛等 COTTON,SYNTHETIC FIBER,BLENDING, SILK OR ARTIFICIAL WOOL, etc.
YX-HD-MN	8-22	16G-28G	16F-44F	





高速正反包毛巾機
HIGH SPEED TERRY /VELOUR CIRCULAR KNITTING MACHINE

機臺簡介 BRIEF

- 反包毛巾針織大圓機，每英寸1.6路喂紗；
 - 正包毛巾針織大圓機每英寸2路喂紗
 - 三角座針筒為2跑道針筒
 - 少量更換配件可轉換成單面機
 - 可生產開鵝絨、鑽石絨、密絲絨、搖粒絨等毛巾面料
- Reversed terry machine with 1.6 feeders per diametrical inch
 - Terry machine with 2 feeders per diametrical inch
 - Cam box design to receive up to 2 cam tracks on the cylinder
 - By changing a few parts, it can be converted to single jersey machine
 - The machine allows to produce velvet, diamond cashmere, miscellaneous fleece, polar fleece and other velour fabrice etc

技術規格 TECHNICAL DATA

筒徑 Diameters		路數 Feeders	針距 Gauge	轉速RPM
26"-38"/1英寸2路	26"-38"/2 feeders per inch	52F-76F	18G-28G	18-25R.P.M
26"-34"/1英寸1.6路	26"-34"/1.6 feeders per inch	42F-54F	18G-28G	18-25R.P.M

標準配備 Standard Equipment

- 积极式送纱装置
Positive Feeding Units
- 自动喷雾式加油装置
Automatic Lubrication Device
- 卷布系统
Take Down System
- 自动除尘装置
Automatic Cleaning Device
- 纱架系统
Yarn Creel System

選配裝置 Optional Equipment

- 氨綸準備裝置
Lycra Attachmennt
- 氨綸送紗裝置
Lycra Feeding Units
- 紗綫輸入測量裝置
Yarn Input Measuring Device
- 中調系統
Central Stitch System



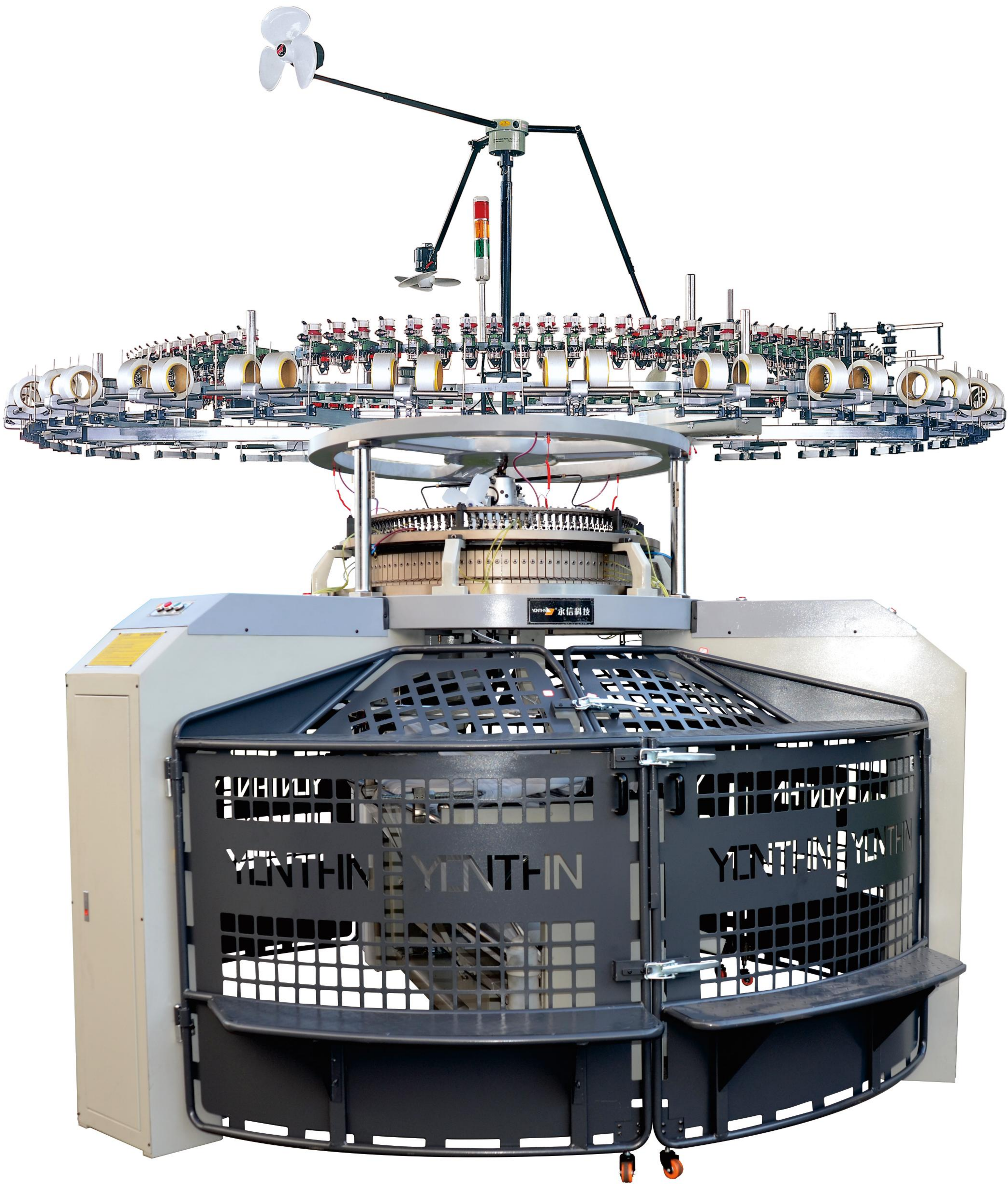
ISO 9001国际认证



歐洲CE認證



高新技術企業



機臺簡介 BRIEF

- 開幅剖布針織大圓機，每英寸3路/3.2路喂紗
- 三角座針筒為4跑道針筒
- 具備單面機的一切特性，又具有剖布機的卷布無折痕等特性
- Open width single jersey circular knitting machine with 3/3.2 feeders per diametrical inch
- Cam box design to receive up to 4 cam tracks on the cylinder
- The machine has all the characteristics of single jersey machine and crease-free for cloth of open width machine

技術規格 TECHNICAL DATA

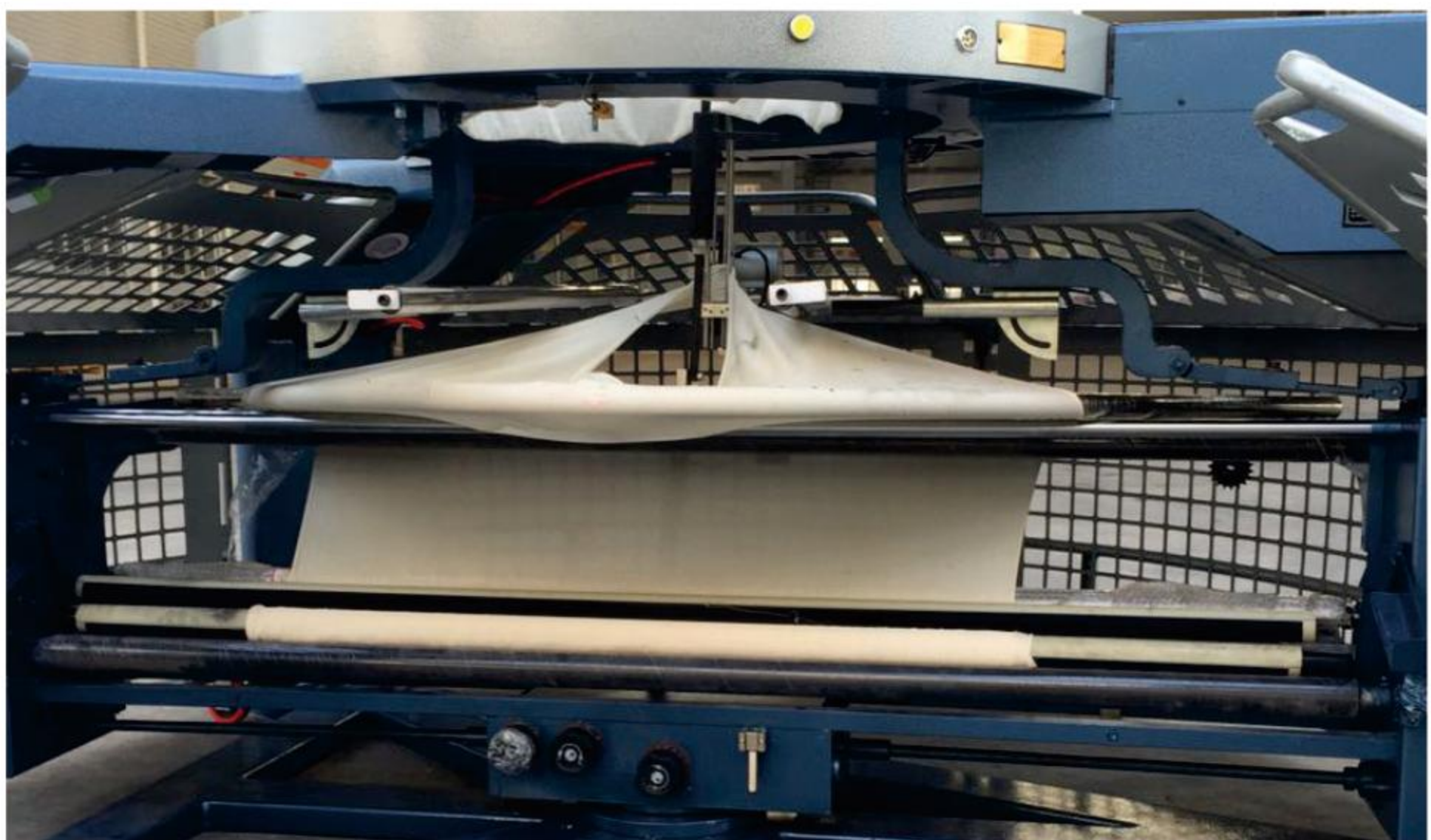
筒徑 Diameters		路數 Feeders	針距 Gauge	轉速RPM
30"–44"/1英寸3路	30" – 44"/3 feeders per inch	90F–132F	12G–40G	18–35R.P.M
30"–44"/1英寸3.2路	30" – 44"/3.2 feeders per inch	96F–140 F	12G–22G	20–26R.P.M

標準配備 Standard Equipment

- 積極式送紗裝置
Positive Feeding Units
- 自動噴霧式加油裝置
Automatic Lubrication Device
- 斷紗自停和壞針自停裝置
Needle And Fabric Detector
- 開幅系統
Open Widch System
- 自動除塵裝置
Automatic Cleaning Device
- 紗架系統
Yarn Creel System

選配裝置 Optional Equipment

- 氨綸準備裝置
Lycra Attachmennt
- 氨綸送紗裝置
Lycra Feeding Units
- 紗綫輸入測量裝置
Yarn Input Measuring Device
- 中調系統
Central Stitch System



ISO 9001國際認證

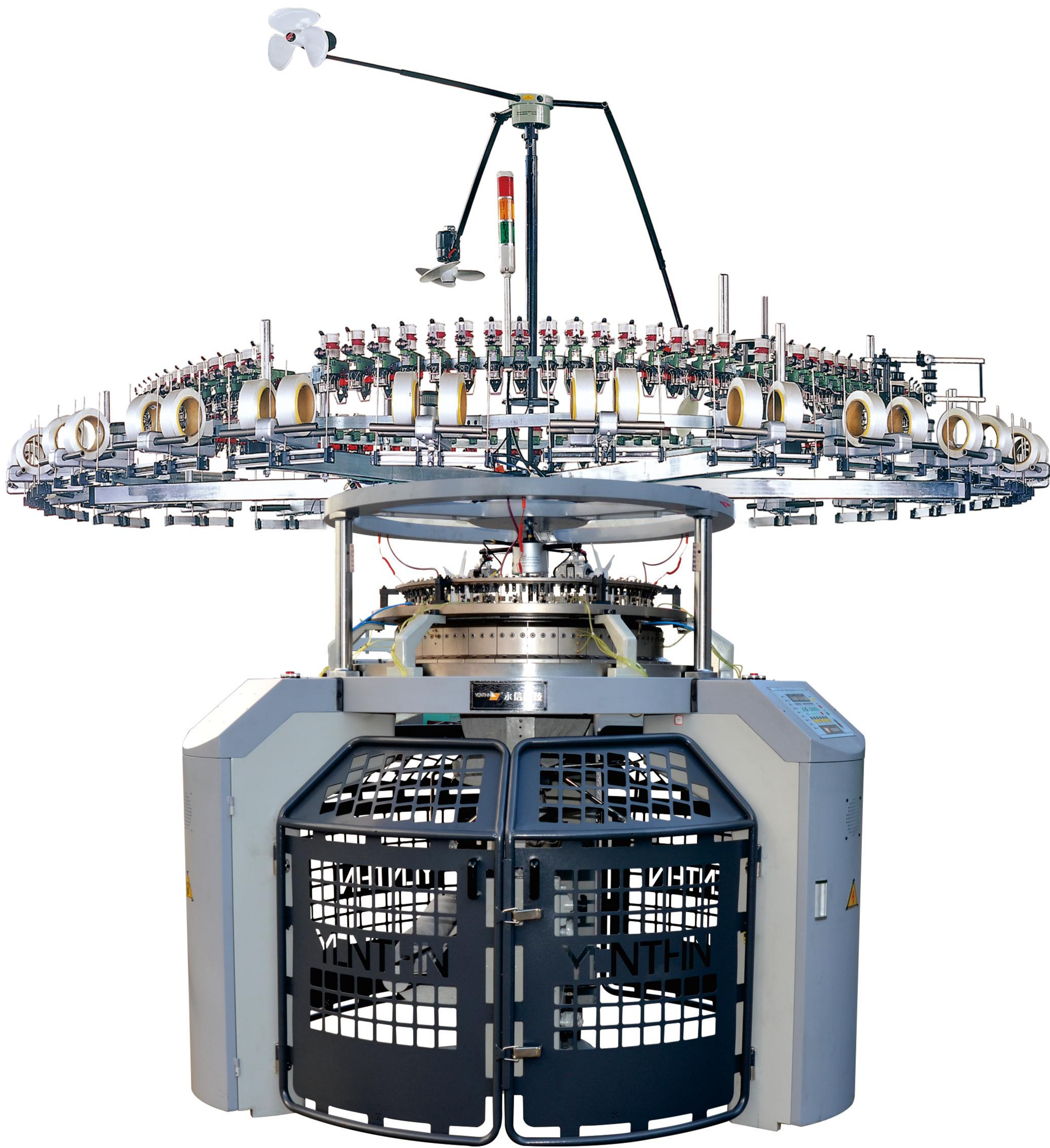


歐洲CE認證



高新技術企業

高速開幅式針織圓機
HIGH SPEED OPEN WIDTH KNITTING MACHINE



高速三綫衛衣機

HIGH SPEED THREE-THREAD FLEECE KNITTING MACHINE

機臺簡介 BRIEF

- 機架部分是結合人體工學和針織原理設計的，美觀牢固，選用優質的鑄鐵材料及長時間自然時效及人工時效，防止零件變形。
- 獨特傳動系統，機器運轉時更加穩定。大盤及大盤齒輪採用浸油式設計并採用高級進口潤滑油，運轉噪音小，傳動齒輪經久耐用。
- 所有三角及鞍座均使用進口合金鋼，經CNC加工中心雕刻研磨處理，使針軌光滑，機器高速運轉時，織針暢順耐用。新型的中央升降系統，結果緊湊，升降平穩，調整織物克重精確簡單。
- 可添加氨綸裝置，用于生產各種內衣、泳衣及運動衫等織品。

- Three-thread fleece knitting machine with 3 kinds of feeders per circle cam
- Cam box design to receive up to 4 cam tracks on the cylinder
- Products are used for cotton fleece, cotton polyester fleece or elastic fleece etc.
- By changing heart part, it can be converted to single jersey machine

技術規格 TECHNICAL DATA

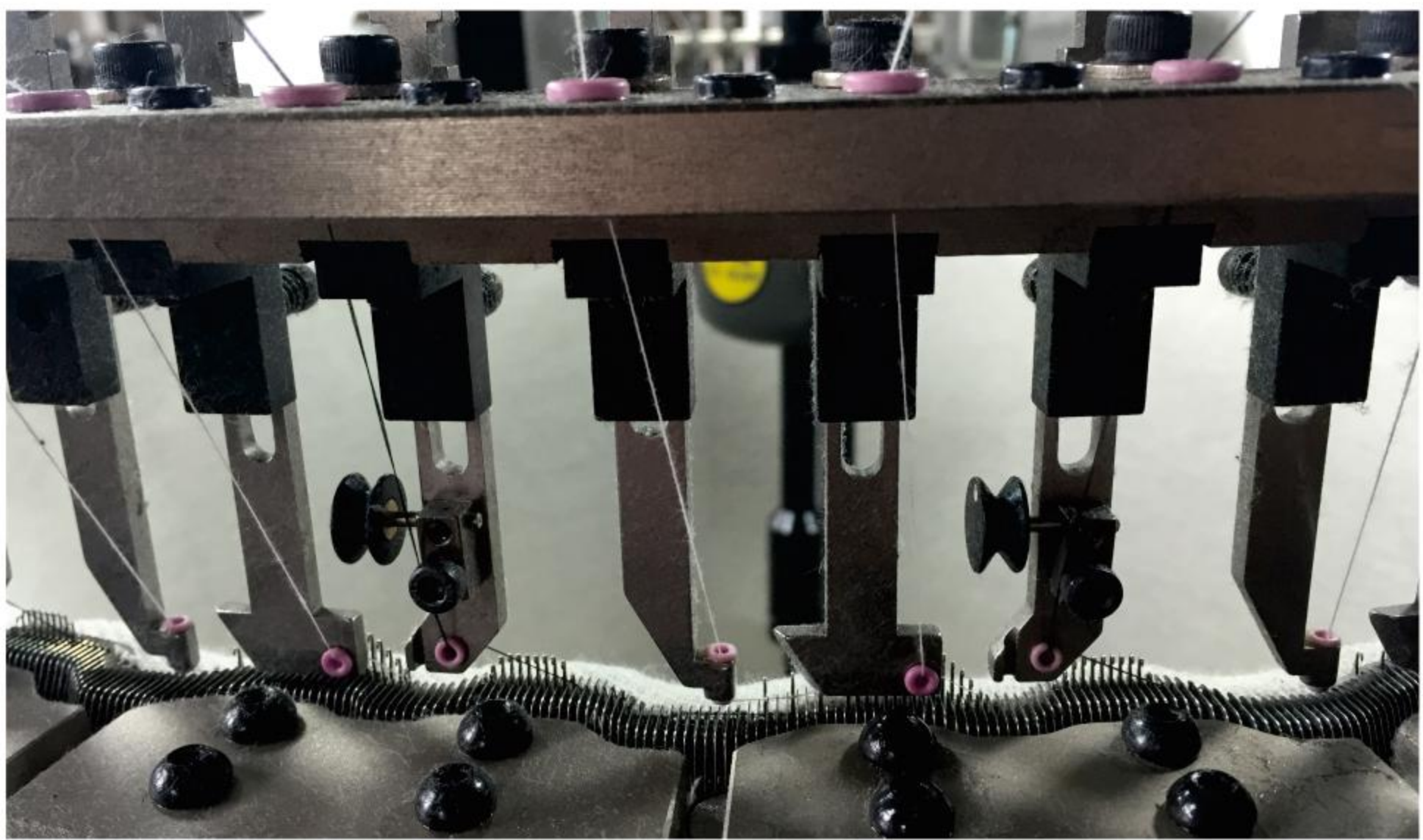
筒徑 Diameters		路數 Feeders	針距 Gauge	轉速RPM
30"-42/1英寸3路	34"-42/3feeder per inch	90F-126F	16G-22G	20-26 R.P.M
30"-42/1英寸3.2路	34"-42/3.2 feeder per inch	96F-134F	16G-22G	20-26 R.P.M

標準配備 Standard Equipment

- 積極式送紗裝置
Positive Feeding Units
- 斷紗自停和壞針自停裝置
Needle And Fabric Detector
- 卷布系統
Take Down System
- 自動除塵裝置
Automatic Cleaning Device
- 紗架系統
Yarn Creel System

選配裝置 Optional Equipment

- 紗綫輸入測量裝置
Yarn Input Measuring Device
- 擺布疊布裝置
Folding Device
- 中調系統
Central Stitch System



ISO 9001国际认证



歐洲CE認證



高新技術企業



超高速單面機

SUPER HIGH SPEED SINGLE JERSEY KNITTING MACHINE

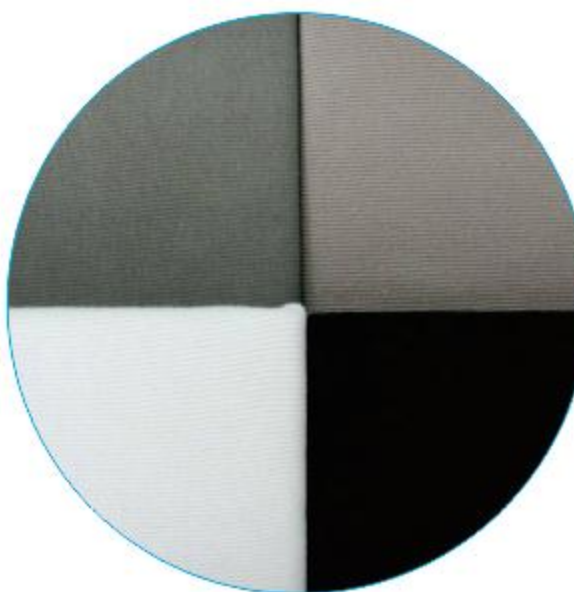
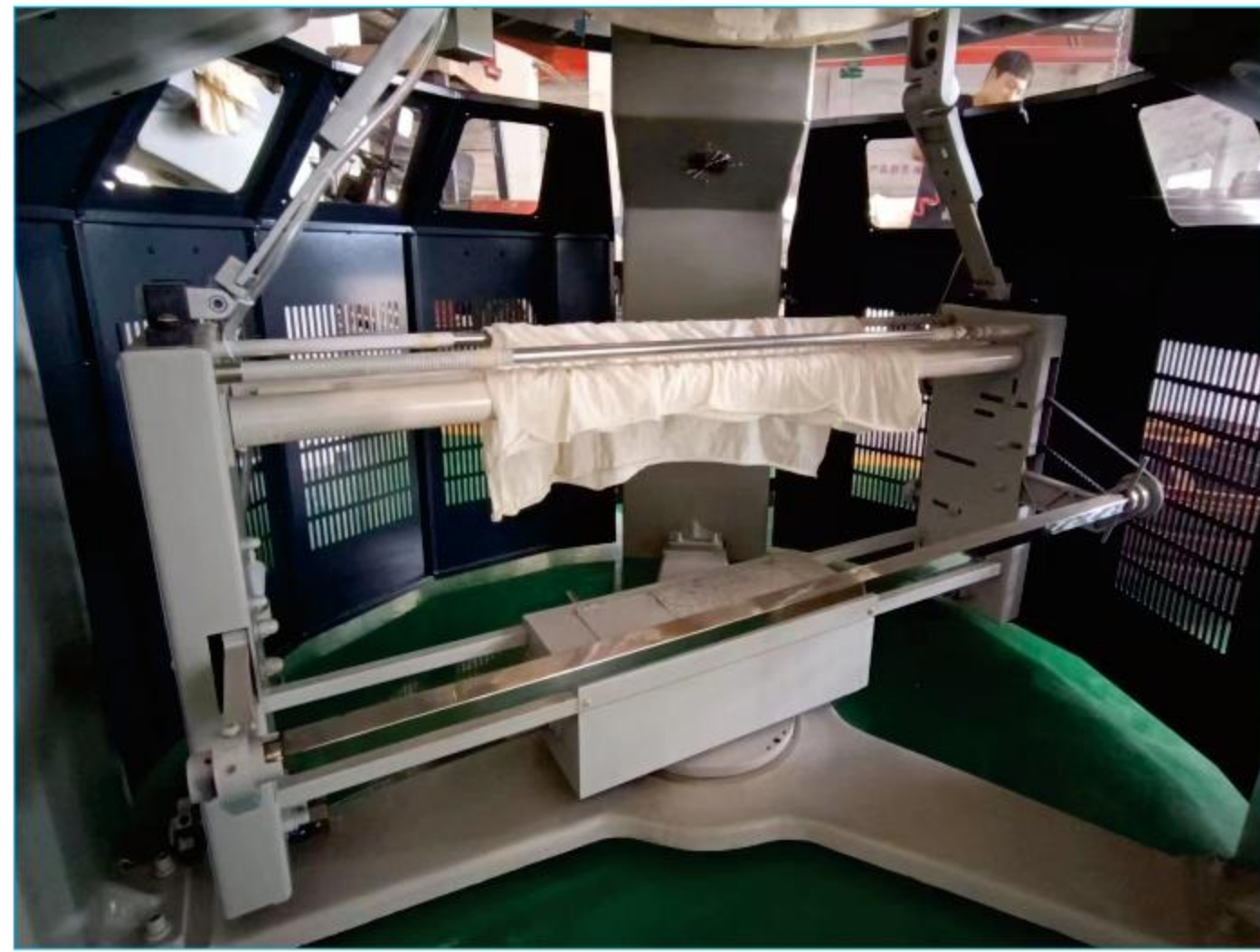
機臺簡介 BRIEF

- 本機配備最新的智能控制系統，由伺服控制獨立送紗和獨立收卷，完美取代了傳統鋁盤和齒輪箱驅動。紗長可在觸摸屏上輕鬆設置送紗穩定精準。
- 沉降片及沉降片三角特殊，可確實平穩平面活動，運轉時能使織物均勻達到完美的品質，不易造成瑕疵。
- 大部分的結構件、重要零部件採用先進的加工中心機制造，提高其精密度和準確度，心臟部分各零件之間採用精確的定位。
- 三角材料採用進口特殊熱處理，使用CNC加工中心及計算機CAD/CAM輔助設計，確保針軌順暢，適應各種不同原料及紡織工藝。

- It equipped the advanced intelligent control system, yard feeding and rolling are controlled by servo independently. It perfectly replaced the traditional drive. The length of yard can easily control on setting screen, it makes yard feeding more stable and precisely.
- Sinkers and sinker cams are made of special alloy steel, an ideal knitting machine running at stable activity to get the production as well as perfect output of faultless fabrics.
- Most of the parts and accessories are manufactured by CNC so the precision and accuracy can be greatly improved. The accessories of the heart are precisely allocated.
- The material of cam is made by special imported heating disposal and designed by CNC processing center and CAD/CAM to ensure the needles going smoothly, in order to adapt various materials and knitting craft

技術規格 TECHNICAL DATA

型號 Model	筒徑 (寸) Dia(inch)	針距 Gauge	喂紗口數 Gauge	可用原材料 Applicable yarn materials
YX-HS-S	30-40	24-28G	90-120F	棉、涤纶 COTTON.POLYESTER



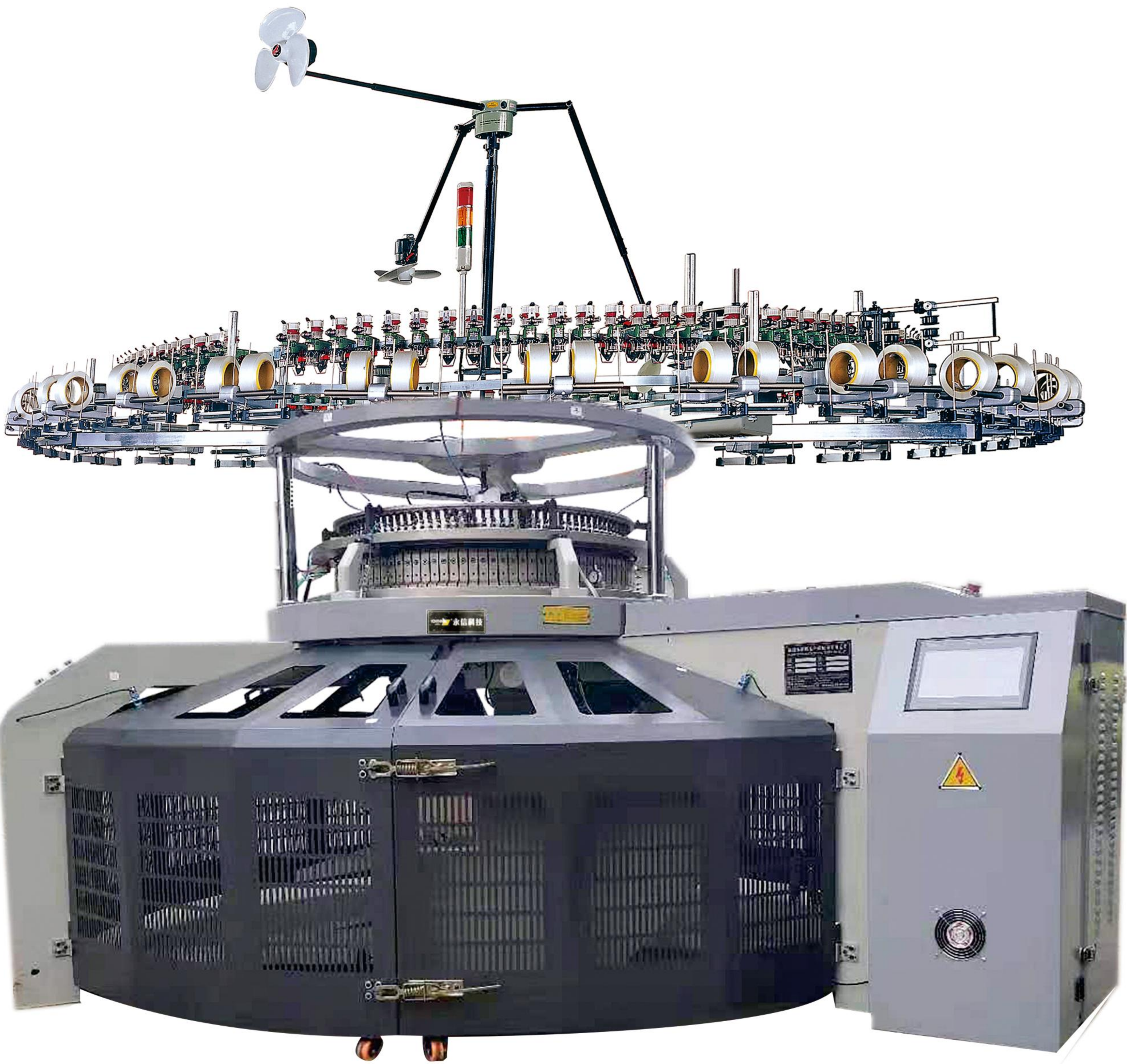
ISO 9001国际认证



歐洲CE認證



高新技術企業



超高速剖布開幅式單面機

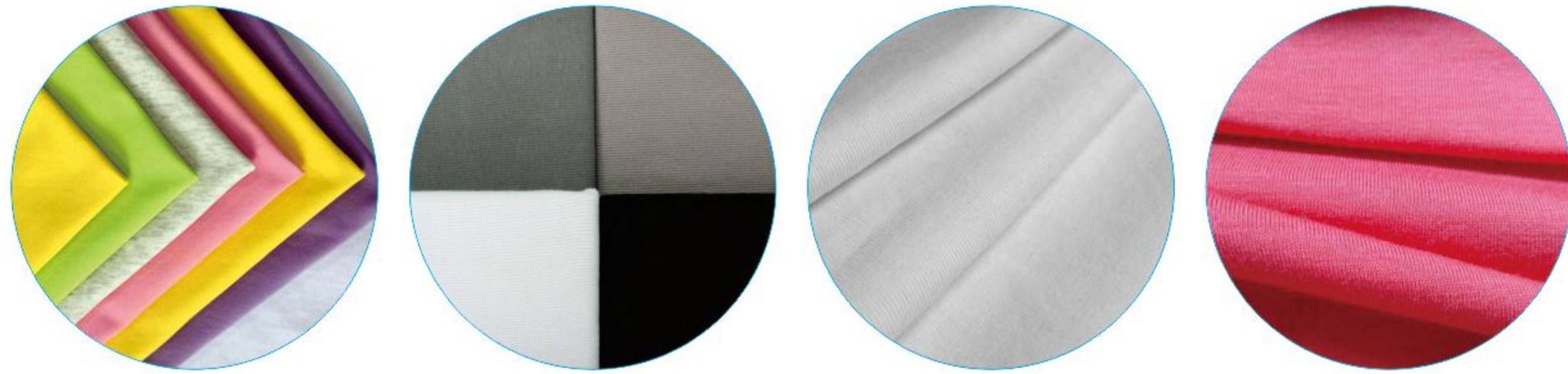
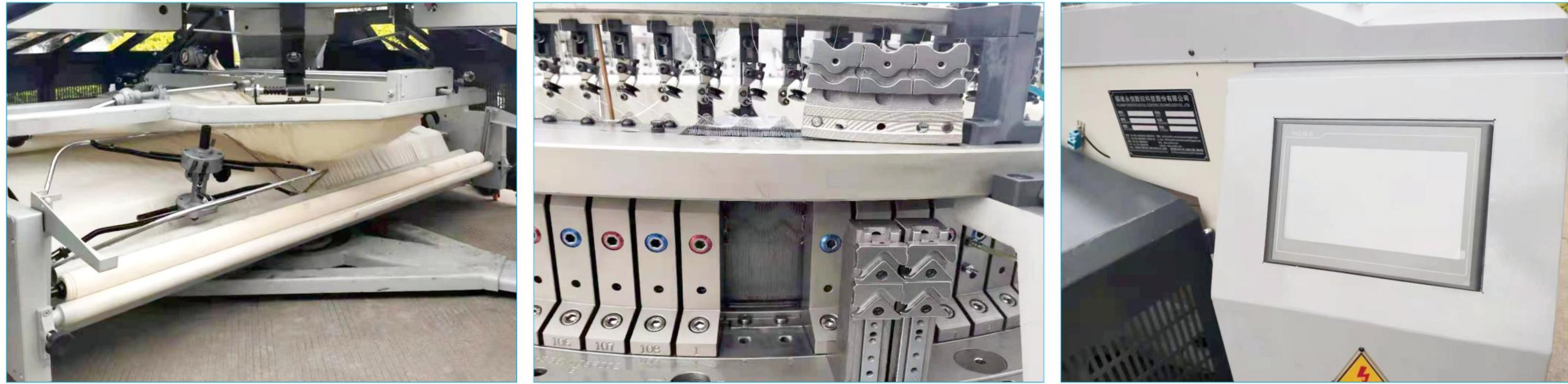
SUPER HIGH SPEED SINGLE JERSEY OPEN-WIDTH KNITTING MACHINE

機臺簡介 BRIEF

- 本機配備最新的智能控制系統，由伺服控制獨立送紗和獨立收卷，完美取代了傳統鉛盤和齒輪箱驅動。紗長可在觸摸屏上輕鬆設置送紗穩定精準。
- 沉降片及沉降片三角特殊，可確實平穩平面活動，運轉時能使織物均勻達到完美的品質，不易造成瑕疵。
- 大部分的結構件、重要零部件採用先進的加工中心機制造，提高其精密度和準確度，心臟部分各零件之間採用精確的定位。
- 三角材料採用進口特殊熱處理，使用CNC加工中心及計算機CAD/CAM輔助設計，確保針軌順暢，適應各種不同原料及紡織工藝。
- 本機可使布匹完全沒有折痕，讓布匹得到完全的利用，完全不浪費布料，達到降低成本提高利潤的目的。
- 剖布機系統裝有滾筒變速裝置，使布料編織密度完全均勻穩定，且操控時簡單方便，省時省力。
- It equipped the advanced intelligent control system yard feeding and rolling are controlled by servo independently. It perfectly replaced the traditional drive.The length of yard can easily control on setting screen.It makes yard feeding more stable and precisely.
- Sinkers and sinker cams are made of special alloy steel, an ideal knitting machine running at stable activity to get the production as well as perfect output of faultless fabrics.
- Most of the parts and accessories are manufactured by CNC so the precision and accuracy can be greatly improved.The accessories of the heart are precisely allocated.
- The material of cam is made by special imported heating disposal and designed by CNC processing center and CAD/CAM to ensure the needles going smoothly, in order to adapt various materials and knitting craft.
- It designs to enable the cloth completely not to have any crease that make the cloth can be used completely and did not waste in order to reduce the cost and enhance the profit fabric's density.
- To make the fabric,s density evenly and stably, easy control,save time and be efficient,the drum speed transfer device is designed.

技術規格 TECHNICAL DATA

型號 Model	筒徑 (寸) Dia(inch)	針距 Gauge	喂紗口數 Gauge	可用原材料 Applicable yarn materials
YX-OP-S	30-40	24-28G	90-120F	棉、涤纶 COTTON.POLYESTER



ISO 9001国际认证



歐洲CE認證



高新技術企業



電腦毛巾大提花機
ELECTRONIC JACQUARD TERRY MACHINE

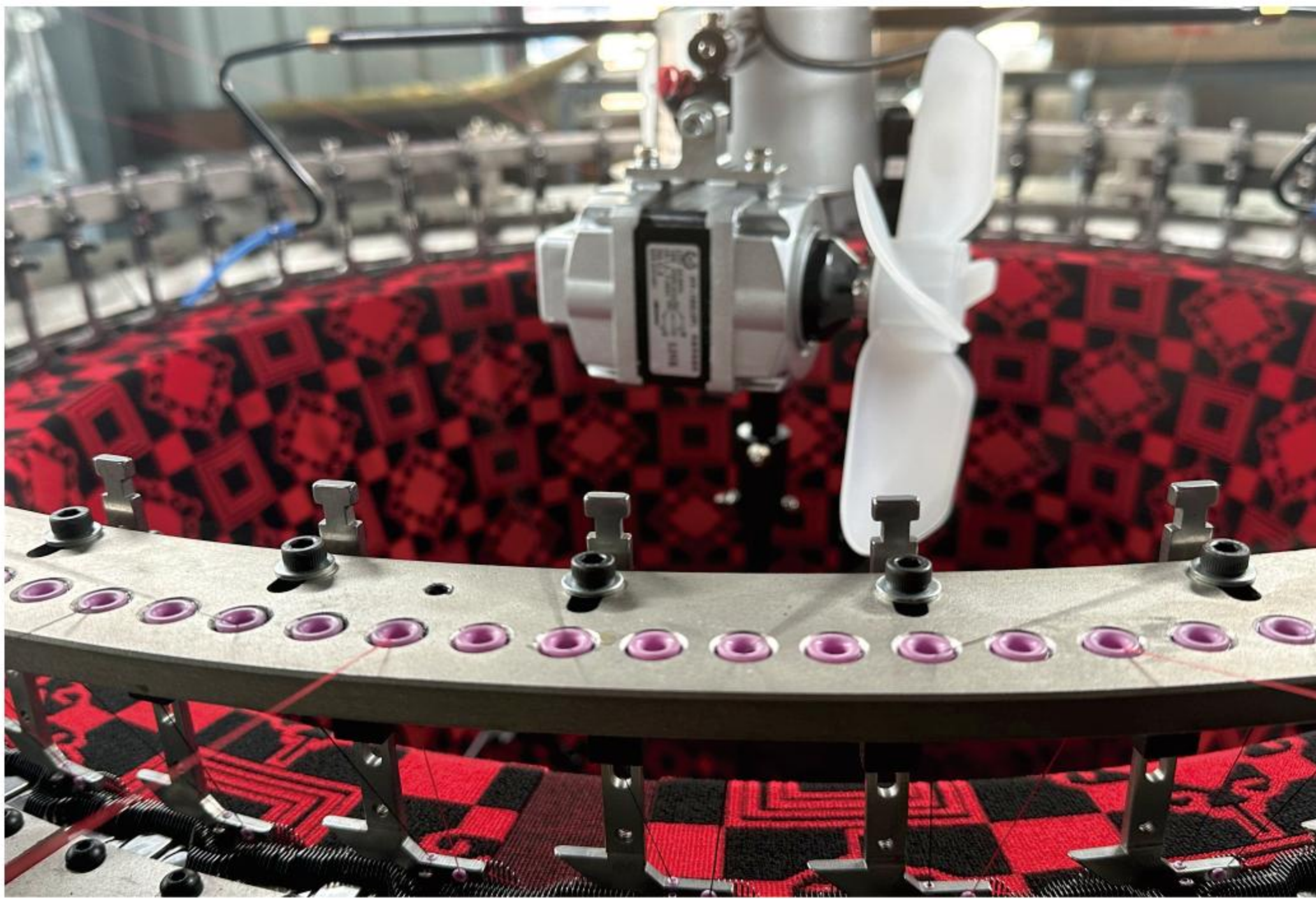
機臺簡介 BRIEF

此機型利用電腦控制，按圖案要求選擇沉降片進出形成提花毛巾織物。花形範圍不受限制，操作簡單易學。電腦系統及選針器壽命長，耐用度高，加上永信公司高精度的機架平穩的轉動，使該機型運轉精度高，故障率低。生產出的提花毛巾織物手感軟，立體感強。該機器廣泛應用於生產裝飾、衛衣服飾、童裝、時裝等領域。

Yonthin electronic Jacquard terry machine utilizes computer control to select sinking according to pattern requirements for the production of Jacquard terry cloth fabric. The pattern is unlimited, and the operation is simple and easy to learn. The computer system and needle selector have a long service life and high durability, combined with the stable rotation of the high-precision machine frame from Yonthin Company, making this model highly accurate and with a low failure rate. The produced Jacquard terry cloth fabric has a soft touch and strong three-dimensional effect. This machine is widely used in the production of decoration, sweatshirts, children's clothing, fashion, and other fields.

技術規格 TECHNICAL DATA

筒徑 Diameters	路數 Feeders	針距 Gauge	轉速RPM
26"-52" / 2 WAYS	36F-72F	20GG-24GG	18RPM -30RPM
26"-52" / 3 WAYS	32F-62F	22GG-24GG	18RPM -30RPM



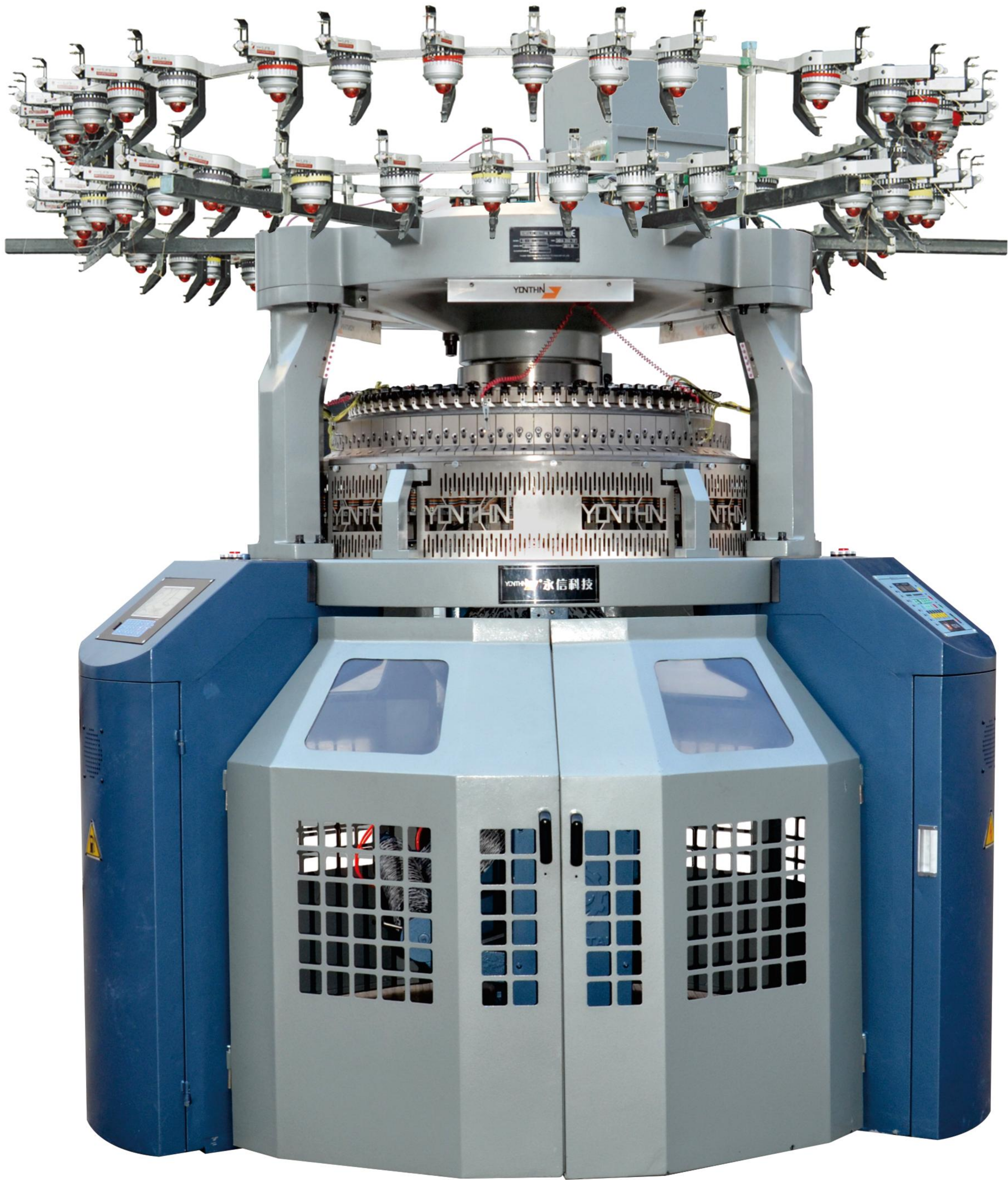
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高新技術企業



機臺簡介 BRIEF

- 電腦(網眼)提花針織大圓機，每英寸1.8路/2路/2.1路喂紗等
- 可用兩功位/三功位選針系統
- 可用于生產花型範圍不受限制的各種提花網眼面料
- Computerized Jacquard (mesh) single jersey circular knitting machine with 1.8 feeders/2 feeders/2.1 feeders per diametrical inch
- Available with two ways or three ways computerized needle-selecting
- The machine allows to produce various jacquard and mesh fabrics which patters are infinitized

技術規格 TECHNICAL DATA

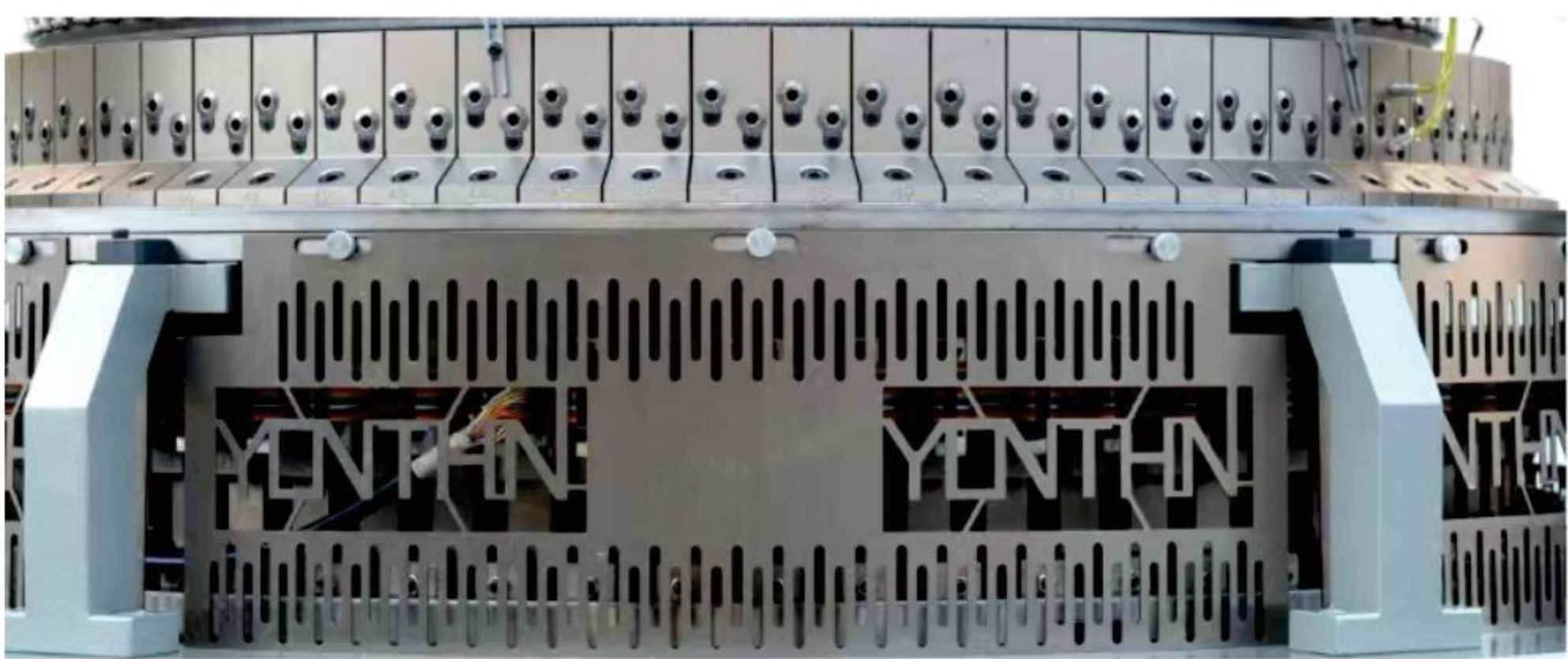
筒徑 Diameters	路數 Feeders	針距 Gauge	轉速RPM
30"-38"	60F-72F	18G-28G	13-18R.P.M

标准配备 Standard Equipment

- 提花專用送紗裝置
Feeding Units Special Used For Computerized Jacquard
- 自動噴霧式加油裝置
Automatic Lubrication Device
- 斷紗自停和壞針自停裝置
Needle And Fabric Detector
- 卷布系統
Take Down System
- 自動除塵裝置
Automatic Cleaning Device
- 紗架系統
Yarn Creel System
- 兩功位/三功位選針系統
Two Wags Or Three Wags Computerized Needle-selecting System

选配装置 Optional Equipment

- 氨綸準備裝置
Lycra Attachmennt
- 氨綸送紗裝置
Lycra Feeding Units
- 擺布疊布裝置
Lapping Device
- 紗綫輸入測量裝置
Yarn Input Measuring Device
- 中調系統
Central Stitch System



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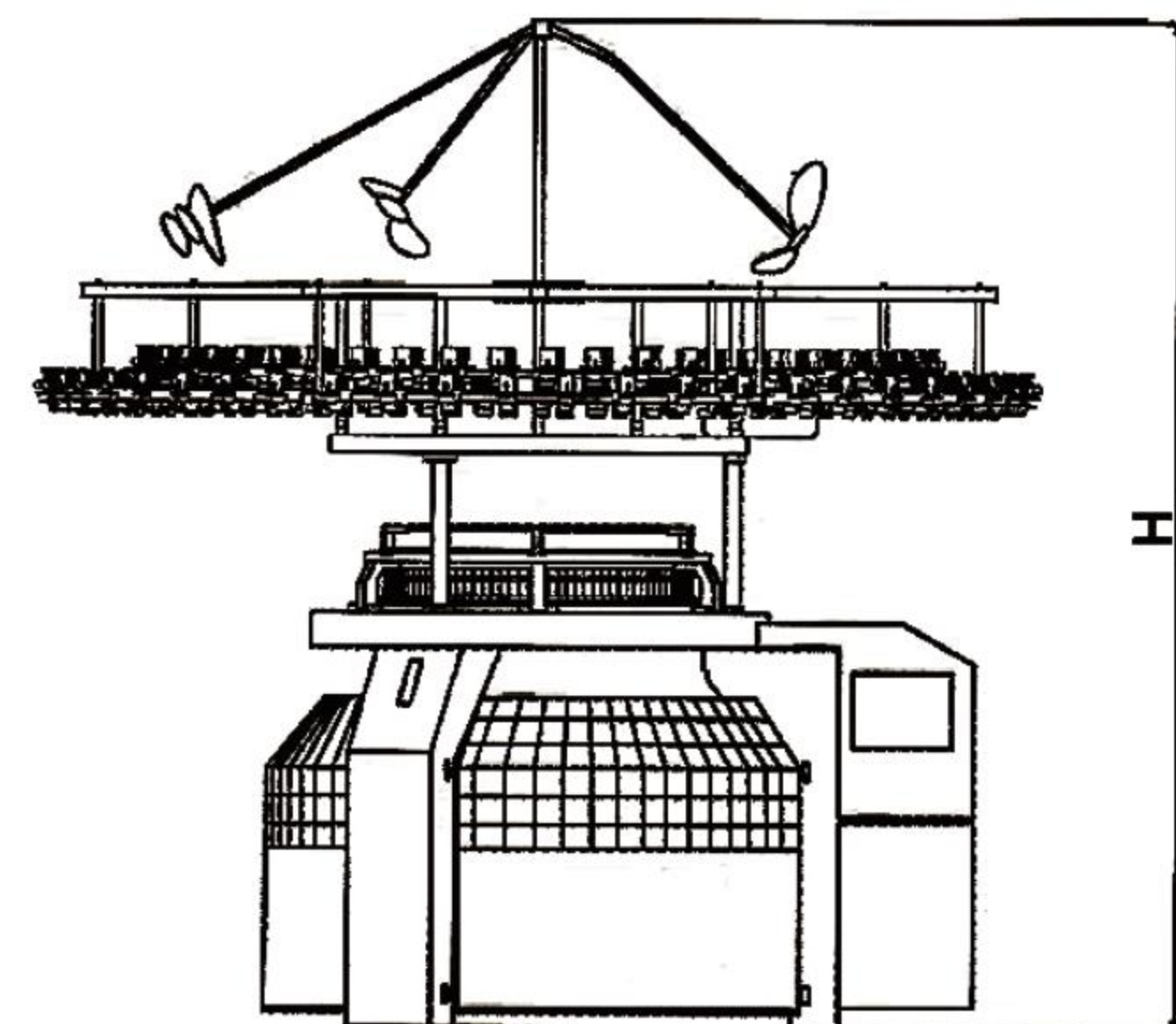
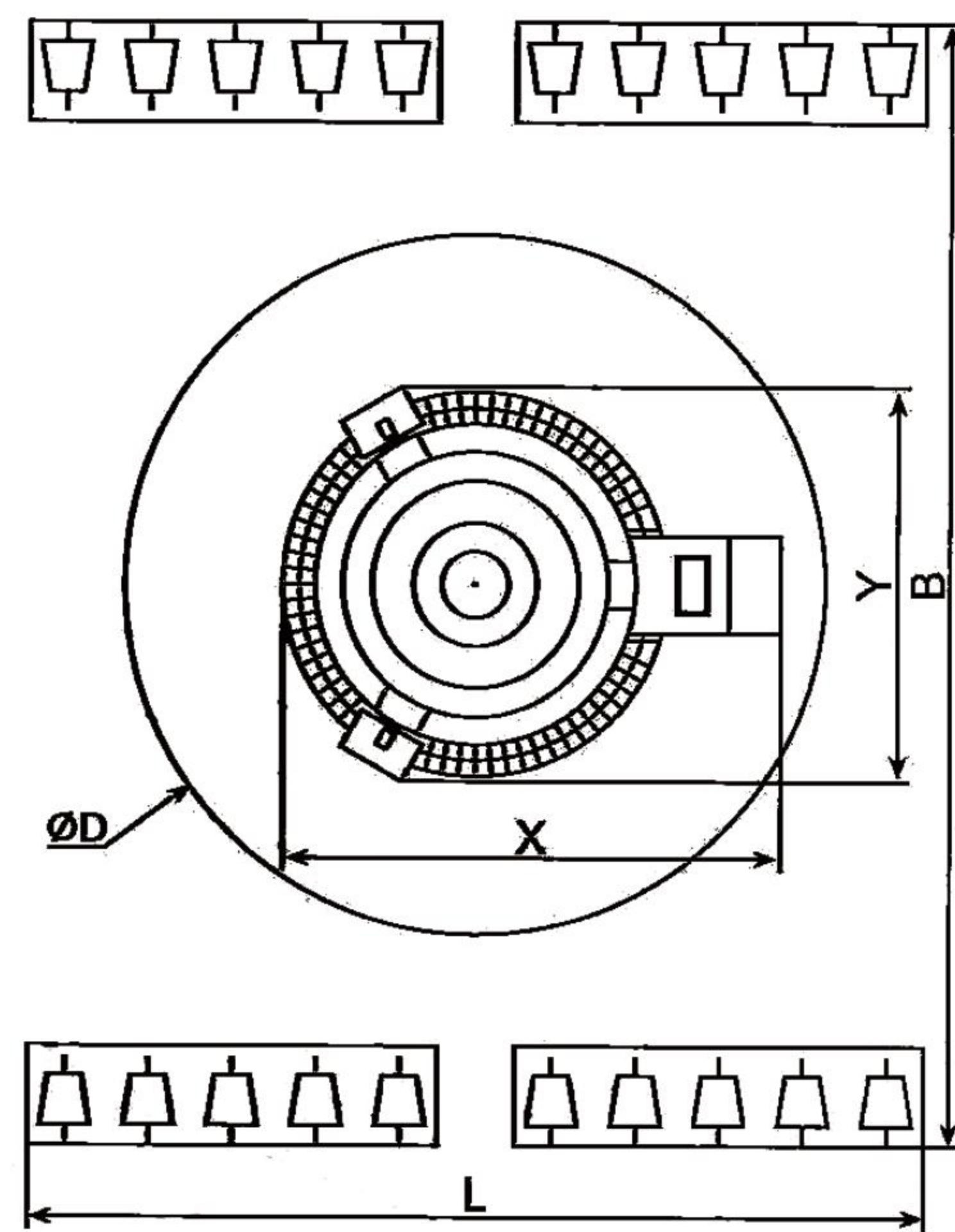


高新技術企業

電腦提花專用電控箱
Electric Control Box Used For Computerized Jacquard

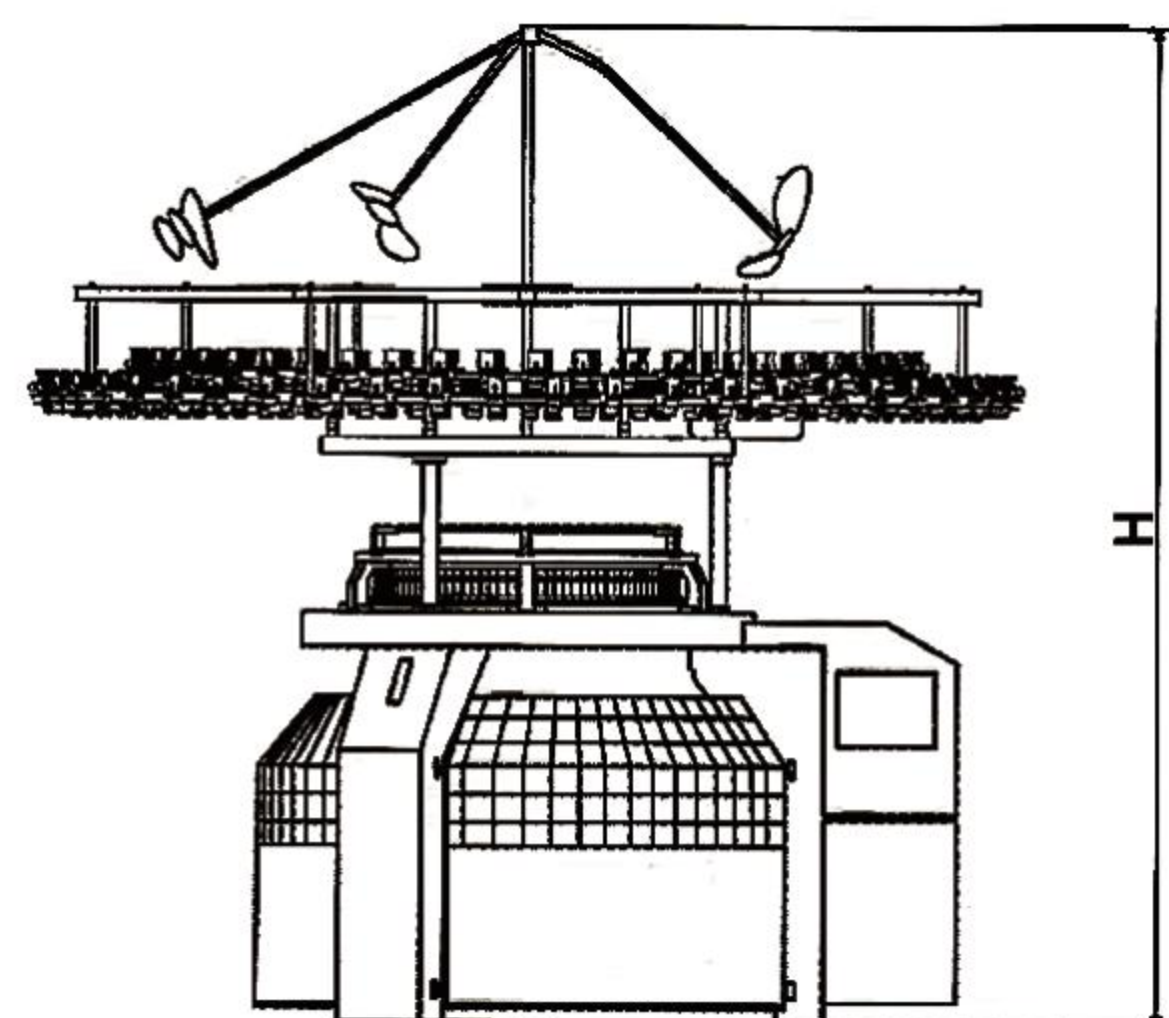
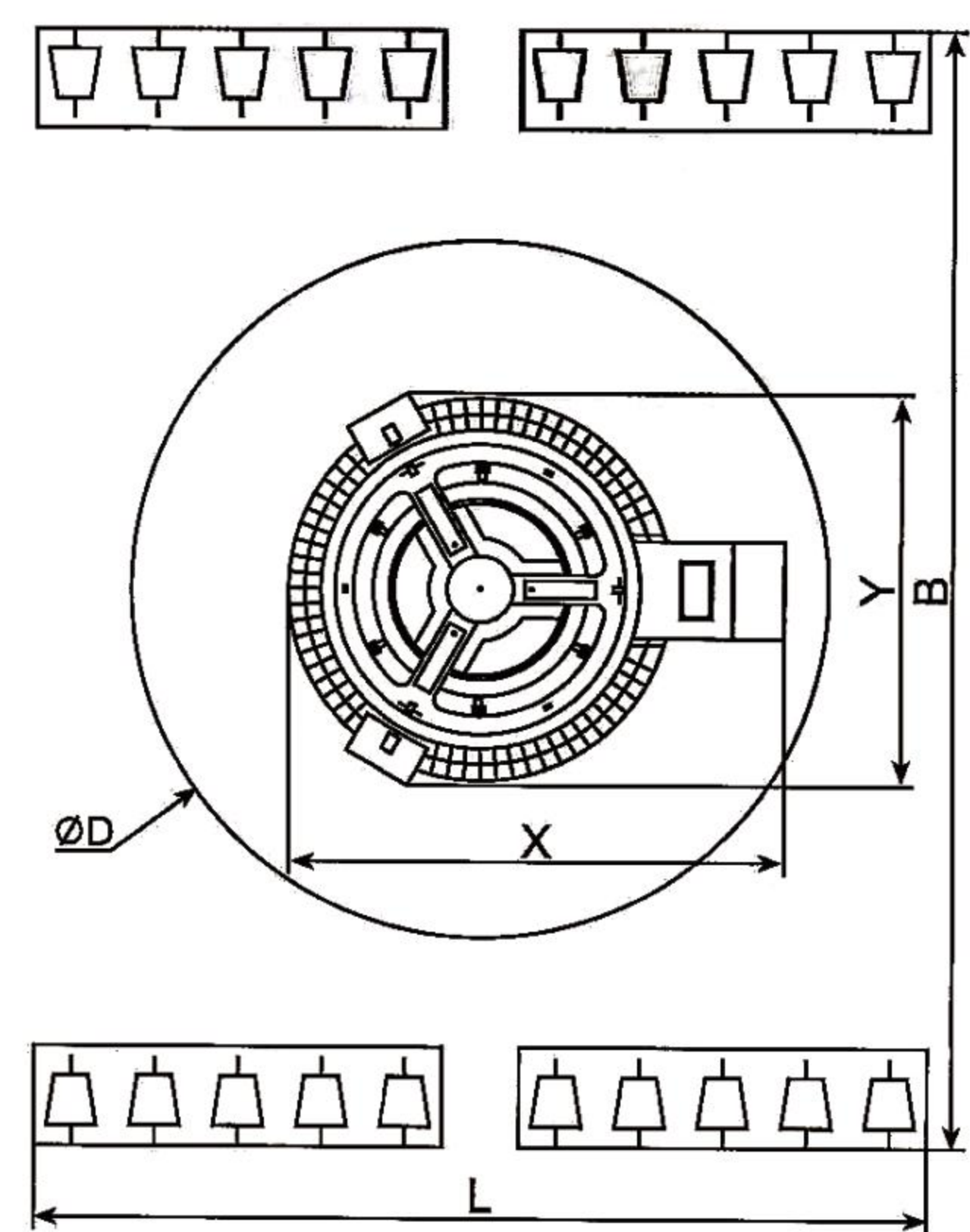
高速單/雙面電腦提花機
HIGH SPEED COMPUTERIZED ELECTRONIC JACQUARD
SINGLE / DOUBLE KNITTING MACHINE

圆机外观尺寸
External Dimension
Of The Machine



	X	Y	D	H	L	B
13" ~ 19"	1850	1500	2400	3000	3600	4600
20" ~ 25"	2000	1600	2400	3000	3600	4600
26" ~ 34"	2300	1800	2840	3100	4000	5000
36" ~ 38"	2400	1860	2840	3100	4000	5000

双面机示意图



	X	Y	D	H	L	B
13" ~ 19"	1850	1500	2400	3000	3600	4600
20" ~ 25"	2000	1600	2400	3000	3600	4600
26" ~ 34"	2300	1800	2840	3100	4000	5000
36" ~ 38"	2400	1860	2840	3100	4000	5000

单面机示意图

針數表 Needle Chart:

寸数 针数	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"	25"	26"	28"	30"	32"	34"	36"	38"	40"
12	552	600	648	672	696	744	792	816	864	888	936	960	1056	1128	1200	1272	1344	1416	1488
13	600	648	696	744	768	816	840	888	936	960	1008	1056	1128	1224	1296	1368	1464	1536	1632
14	648	696	744	792	816	864	912	960	1008	1056	1080	1128	1224	1320	1392	1488	1584	1656	1752
15	696	744	792	840	888	936	984	1032	1080	1128	1176	1224	1320	1416	1488	1584	1680	1776	1872
16	744	792	840	912	936	1008	1056	1104	1152	1200	1248	1296	1392	1488	1608	1704	1800	1896	1992
17	792	840	888	960	1008	1056	1104	1176	1224	1272	1320	1368	1488	1584	1704	1800	1920	2016	2136
18	840	888	960	1008	1056	1128	1176	1224	1296	1344	1416	1464	1584	1680	1800	1920	2016	2136	2256
19	888	936	1008	1080	1128	1176	1248	1296	1368	1416	1488	1536	1656	1776	1896	2016	2136	2256	2376
20	936	1008	1056	1128	1176	1248	1320	1368	1440	1488	1560	1632	1752	1872	2016	2136	2256	2376	2496
21	984	1056	1104	1176	1248	1320	1368	1440	1512	1584	1632	1704	1848	1968	2112	2232	2376	2496	2640
22	1032	1104	1176	1248	1296	1368	1440	1512	1584	1656	1728	1776	1920	2064	2208	2352	2472	2616	2760
23	1080	1152	1224	1296	1368	1440	1512	1584	1656	1728	1800	1872	2016	2160	2304	2448	2592	2736	2880
24	1128	1200	1272	1368	1416	1488	1584	1656	1728	1800	1872	1944	2112	2256	2400	2544	2712	2856	3000
26	1224	1296	1392	1344	1560	1632	1704	1776	1872	1944	2040	2112	2280	2448	2616	2760	2928	3096	3264
28	1320	1392	1488	1584	1656	1752	1848	1920	2016	2112	2184	2280	2448	2640	2808	2976	3168	3336	3504
30	1416	1488	1608	1680	1776	1872	1968	2064	2160	2256	2352	2448	2640	2808	3000	3192	3384	3576	3768
32	1512	1608	1704	1800	1896	1992	2112	2208	2304	2400	2496	2616	2808	3000	3216	3408	3600	3816	4008
36	1680	1800	1920	2016	2136	2256	2376	2472	2592	2712	2808	2928	3168	3394	3600	3840	4056	4296	4512
38	1776	1896	2016	2160	2256	2386	2496	2616	2736	2856	2976	3096	3336	3576	3816	4056	4296	4536	4776
40	1872	1992	2136	2256	2376	2496	2640	2760	2880	3000	3120	3264	3504	3768	4008	4272	4512	4776	5016

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